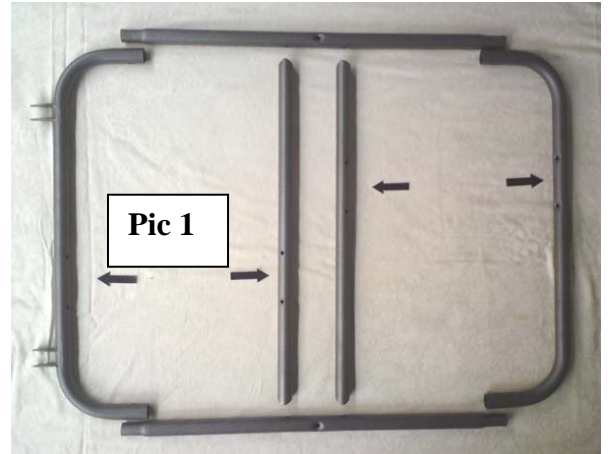


# WILLWORX BICYCLE STANDS

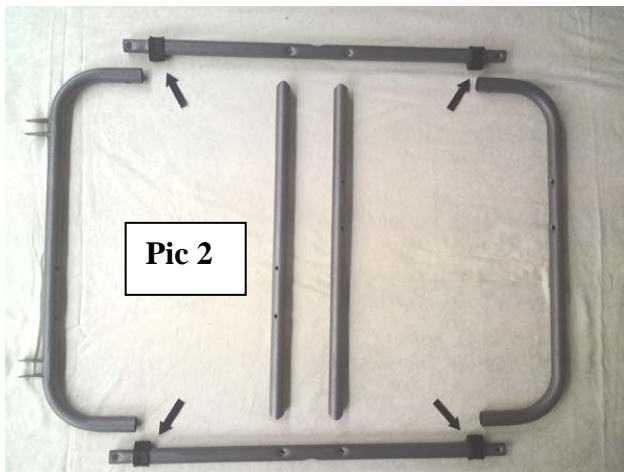
## SHOPRACK ASSEMBLY INSTRUCTIONS

Thankyou for purchasing the WILLWORX SHOPRACK.

Although the assembly looks a little daunting at first, it is quite simple to assemble if you follow the following instructions. The main thing to note is that the base has one bike on each side of centre so the holes for the curved tubing pieces need to line up at the front and the back on each side. (arrows) Pic 1

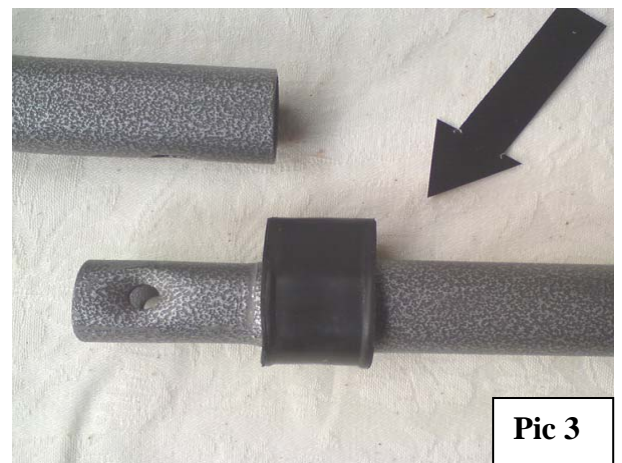


(1) Unwrap all of the parts and open the bag of the screws and separate the screws into their different sizes.



(2) The base consists of the 2 “U” sections, 2 long sections of tubing swaged smaller at each end and 2 cross pieces with 4 holes each. Lay the base tube sections on the floor with the holes lined up and matching on each side of centre for the curved tubing to fit. (All holes facing upwards). Check with one of the curved pieces. Pic 2.

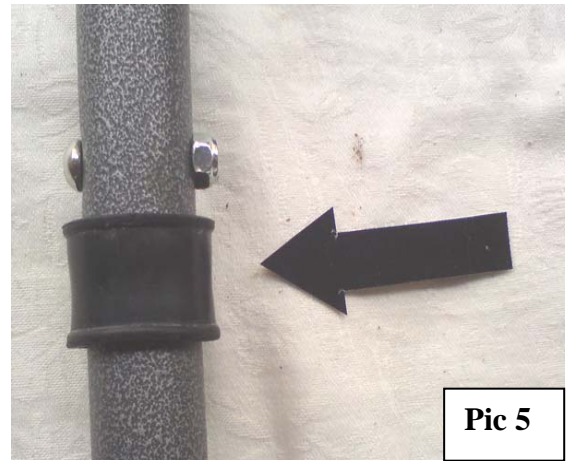
(3) Fit the rubber feet over the 4 swaged (smaller) ends of the two long tubes & push them onto the larger part of the tubing for now. Pics 2 & 3.



(4) Using 4 of the M6 x 40mm screws, loosely fix the 2 pcs of long side tubing to the 2 centre cross brace tubing. Be sure to assemble with the screw heads towards the dimpled side of the hole. Pic 4.

Pic 4

(5) Push the “U” shaped tubing ends onto the swaged ends of the long tubing and screw together with 4 of the M6 x 30 bolts and nuts. Twist the rubber feet back over the tubing join and so the thick rubber pad is underneath the base. Pic 5.



Pic 5



Pic 6

(6) Fit each of the small cross pieces between 2 of the curved pieces and loosely screw together with M6 x 40 screws. Pic 6.

(7) Fit each curved assembly onto the base of the stand with M6 x 40 screws at the front and M5 x 35 screws at the back to the 2 middle tubes. Pic 7 & 8.



Pic 7



Pic 8

(9) Fit the 2 vertical tubes (swaged at the top) (loose for now) with 2 x M6 screws. Pic 9.

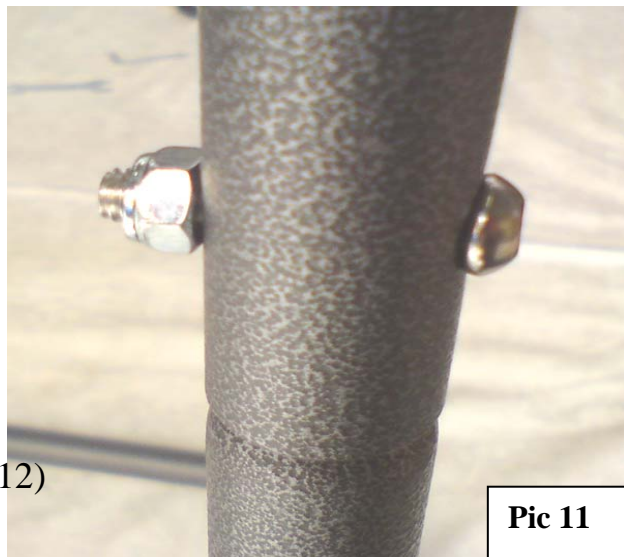


Pic 9

**(9) Place this base assembly to one side and now assemble the top display panel frame as follows:-**

(10) Fit the bottom part of the sign panel frame with the tabs facing upwards and fix with 2 x M6 screws, 1 at each end. Pic 10.

(11) Fit the lower tubing (same length as the piece above) to the sign frame and fix with 2 x M6 screws, 1 at each end. Pic 10.



(12) Fit the assembled top frame onto the swaged verticals of the base assembly with 2 x M6 x 30 bolts and nuts. Pic 11.

(12)

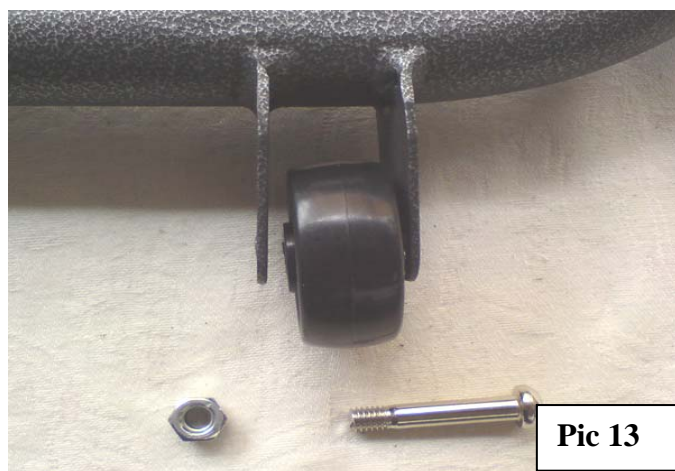
Pic 11

(13) Fit the 2 top hoops onto the base curved tubing with the lower screw holes toward the back and fix with M5 x 10 screws at the base and M5 x 42 bolts and nuts at the top. Pic 12.



(14) Fit the wheels into the brackets on the base with the 2 x M6 long shank bolts and nuts. Tighten, but leave space so the wheels still spin freely. Pic 13.

Pic 12



(15) Check all screws, bolts / nuts and tighten as necessary.

(16) Fit the sign panel with the 4 x M5 x 5 screws.

Pic 13

Then have the sign panel sign-written with your Business name, Logo and maybe “customer parking” too.  
***Let your customers know that you appreciate their business by providing out-front bicycle parking for them!***